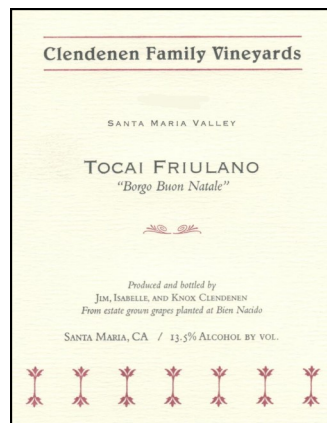


Clendenen Family Vineyards

Jim Clendenen introduced the **Clendenen Family Vineyards** label in 2000 to explore making experimental wines from unique varietals grown primarily on Jim's own organically farmed Le Bon Climat Vineyard. The project has since expanded to include special plantings at his Rancho La Cuna Vineyard and Bien Nacido Vineyard, as well as other historic vineyard sites in Santa Barbara County.



Clendenen Family 2015 “Borgo Buon Natale” Tocai Friulano **“Bien Nacido Vineyard”** *Santa Maria Valley, California*

- Sourced from “Block 12” at Bien Nacido Vineyard in the Santa Maria Valley, which was planted to Tocai Friulano under the direction of Jim Clendenen in 1994.
- The fruit is handpicked and sorted in the vineyard.
- The fruit is 100% whole-cluster pressed then chilled and settled overnight
- Barrel fermented in neutral, 500L Hungarian oak barrel
- Undergoes full malolactic fermentation in barrel
- Aged 10 months on super clean lees